

# Xerox® Phaser® 6020/6022 Colour Printer and Xerox® WorkCentre® 6025/6027 Colour Multifunction Printer



Device Specifications	Phaser 6020	Phaser 6022	WorkCentre 6025	WorkCentre 6027
<b>Output Speed</b>				
<b>Colour</b> 8.5 x 11 in. A4 / 210 x 297 mm 8.5 x 14 in. / 216 x 356 mm	Up to 10 ppm Up to 10 ppm Up to 8 ppm	Up to 18 ppm Up to 18 ppm Up to 14 ppm	Up to 10 ppm Up to 10 ppm Up to 8 ppm	Up to 18 ppm Up to 18 ppm Up to 14 ppm
<b>Black and White</b> 8.5 x 11 in. A4 / 210 x 297 mm 8.5 x 14 in. / 216 x 356 mm	Up to 12 ppm Up to 12 ppm Up to 9 ppm	Up to 18 ppm Up to 18 ppm Up to 14 ppm	Up to 12 ppm Up to 12 ppm Up to 9 ppm	Up to 18 ppm Up to 18 ppm Up to 14 ppm
<b>Monthly Duty Cycle<sup>1</sup></b>	Up to 30,000 pages / month			
<b>Recommended Average Monthly Print Volume<sup>2</sup></b>	Up to 1,500 pages			
<b>Memory</b>	128 MB	256 MB		512 MB
<b>Processor</b>	525 MHz			
<b>Connectivity</b>	Wi-Fi b/g/n Wi-Fi Direct High speed USB 2.0	10/100Base-TX Ethernet Wi-Fi b/g/n Wi-Fi Direct High speed USB 2.0	Wi-Fi b/g/n Wi-Fi Direct High speed USB 2.0	10/100Base-TX Ethernet Wi-Fi b/g/n Wi-Fi Direct High speed USB 2.0
<b>Paper Handling</b>				
<b>Automatic Document Feeder (ADF)</b>				
<b>Capacity<sup>3</sup></b>	NA		Platen	15 sheets
<b>Sizes</b>			Up to 8.5 x 11.7 in. / 216 x 297 mm	Custom Sizes: 5.8 x 8.3 in. to 8.5 x 14 in. / 148 x 210 mm to 216 x 356 mm
<b>Weights</b>			NA	16 lb. to 28 lb. bond / 60 to 105 gsm
<b>Bypass Tray</b>				
<b>Capacity<sup>3</sup></b>	NA		10 sheets	NA
<b>Sizes</b>			Custom Sizes: 3 x 5 in. to 8.5 x 14 in. / 76 x 127 mm to 216 x 356 mm	
<b>Weights</b>			16 lb. bond to 60 lb. cover / 60 to 163 gsm	
<b>Media Types</b>			Plain Bond Lightweight Cardstock Lightweight Glossy Card Stock Envelopes Labels Recycled Plain-Reloaded Bond-Reloaded Lightweight Card Stock Reloaded Lightweight Glossy Card Stock Reloaded Recycled-Reloaded	

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Main Tray				
Capacity <sup>2</sup>	150 sheets			
Sizes	Sizes: 3 x 5 in. to 8.5 x 14 in. / 76 x 127 mm to 216 x 356 mm			
Weights	16 lb. bond to 60 lb. cover / 60 to 163 gsm			
Media Types	Plain Bond Lightweight Cardstock Lightweight Glossy Card Stock Envelopes Labels Recycled Plain-Reloaded Bond-Reloaded Lightweight Card Stock Reloaded Lightweight Glossy Card Stock Reloaded Recycled-Reloaded			
Paper Output				
Output Capacity <sup>2</sup>	100 sheets (face-down)			
Print	Phaser 6020	Phaser 6022	WorkCentre 6025	WorkCentre 6027
First-page-out Time	As fast as 19 seconds colour / 19 seconds black and white	As fast as 13 seconds colour / 12 seconds black and white	As fast as 19 seconds colour / 19 seconds black and white	As fast as 13 seconds colour / 12 seconds black and white
Resolution	Up to 1200 x 2400 dpi enhanced image quality			
Maximum Print Area	4.0 mm from all edges			
Page Description Languages	GDI, PDF Direct, TIFF, JPEG	PostScript 3 compatible PCL® 5c, 6, PDF Direct, TIFF, JPEG	GDI, PDF Direct, TIFF, JPEG	PostScript 3 compatible PCL® 5c, 6, PDF Direct, TIFF, JPEG
Print Features	Image Options (Standard, Photos, Presentation, Design, POP) Colour Balance Adjust PANTONE® Colour Calibrated Solid-colour Simulations Auto Screening (Standard, Fineness, Gradation) Manual Duplex N-up Watermark Custom Page Sizes Fit to Page Scaling Reduce/Enlarge Draft Mode Collation Bidirectional Print Drivers Job Monitoring			
Mobile Printing	Apple® AirPrint™ Xerox® PrintBack	Apple® AirPrint™ Xerox® PrintBack Google Cloud Print	Apple® AirPrint™ Xerox® PrintBack	Apple® AirPrint™ Xerox® PrintBack Google Cloud Print
Operating Systems	Microsoft® Windows® 7 (32-/64-bit), 8 (32-/64-bit), 8.1 (32-/64-bit), XP (32-/64-bit via Windows v3 driver only), 2003 Server (32-/64-bit), Windows Server 2008 (32-/64-bit), Windows Server 2008 R2 (64-bit), Windows server 2012 (64-bit), Windows server 2012 R2 (64-bit), Vista (32-/64-bit) Mac OS® 10.5.8, 10.6.x, 10.7.x, 10.8.x, 10.9.x Red Hat® Enterprise Linux 6 Desktop (32-/64-bit) SUSE® Linux Enterprise Desktop 11 (32-/64-bit) Ubuntu® 12.04 (32-/64-bit)			
Network Protocols	NA	NA	Scan to Email, Scan to SMB (SMB/SMB2 Client), Scan to FTP (FTP Client), LDAP for Address Book	
		Wired: 10/100 BaseT TCP/IP: IPsec, IPsec (IKE) / Pre-Shared Key SNMPv3	NA	Wired: 10/100 BaseT TCP/IP: IPsec, IPsec (IKE) / Pre-Shared Key SNMPv3, Kerberos
	WPA, WPA2 (Personal), WPS, IPv4 (including DHCP/BOOTP/RARP/AutoIP), IPv4 Filter, IPv6 (including DHCPv6), IPv6:Bonjour, LPD, Port9100, IPP, IPPS, SNMPv1, SNMPv2, SNMP/UDP, SMTP/POP3, Email Alert, HTTP, HTTPS, EWS, Bonjour (mDNS), DNS, WDS (Print/Scan), SSL/TLS (with self-certificate)			
Font Capability	NA	81 PostScript fonts 81 PCL fonts 16 PDF fonts	NA	81 PostScript fonts 81 PCL fonts 16 PDF fonts

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Copy	Phaser 6020	Phaser 6022	WorkCentre 6025	WorkCentre 6027
<b>Colour Speed</b> 8.5 x 11 in. A4 / 210 x 297 mm 8.5 x 14 in. / 216 x 356 mm	NA		Up to 10 ppm Up to 10 ppm Up to 8 ppm	Up to 18 ppm Up to 18 ppm Up to 14 ppm
<b>Black and White Speed</b> 8.5 x 11 in. A4 / 210 x 297 mm 8.5 x 14 in. / 216 x 356 mm			Up to 12 ppm Up to 12 ppm Up to 9 ppm	Up to 18 ppm Up to 18 ppm Up to 14 ppm
<b>Document Scanner</b>			Platen	Automatic Document Feeder with 15-sheet capacity
<b>Document Scanner Size</b>			Up to 8.5 x 11.7 in. / 216 x 297 mm	Up to 8.5 x 14 in. / 216 x 356 mm
<b>Sides (input:output)</b>			1:1	
<b>Quantity</b>			1 to 99	
<b>Resolution</b>			Up to 600 x 600 dpi	
<b>First-copy-out Time</b>			As fast as 40 seconds colour / 24 seconds black and white	As fast as 30 seconds colour / 20 seconds black and white
<b>Copy Features</b>			Reduce/Enlarge (25% - 400%) Lighter/Darker Sharpness Colour Balance Auto Exposure ID Card Copy Edge Erase Collate	
Scan	Phaser 6020	Phaser 6022	WorkCentre 6025	WorkCentre 6027
<b>Capability</b>	NA		Colour, Greyscale and Black and White Scanning	
<b>Input Speed – Black and White</b>			Platen only	Scan up to 14 ipm – 8.5 x 11 in. / A4
<b>Input Speed – Colour</b>			Platen only	Scan up to 9 ipm – 8.5 x 11 in. / A4
<b>Resolution (maximum)</b>			200 dpi 300 dpi 600 dpi 1200 dpi (TWAIN only)	200 dpi 300 dpi 600 dpi 1200 dpi (TWAIN only)
<b>Bit Depth</b>			24-bit Colour, 8-bit Greyscale, 1-bit Lineart	24-bit Colour, 8-bit Greyscale, 1-bit Lineart
<b>Maximum Scan Area</b>			Platen: Up to 8.5 x 11.7 in. / 216 x 297 mm	ADF: Up to 8.5 x 14 in. / 216 x 356 mm
<b>Network Filing Protocol</b>			FTP SMB/SMB2 SMTP/POP3	
<b>File Formats</b>			Image-only PDF TIFF JPEG	
<b>Supported Scan Destinations</b>			Scan to Network Computer (SMB/ FTP) Scan to Email (SMTP/POP3) WSD Application (TWAIN USB/Network), WIA (USB/WSD Scan) Mac 10.6 or later (USB/Network/Mac ICA) USB	

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Fax	Phaser 6020	Phaser 6022	WorkCentre 6025	WorkCentre 6027
<b>Walk-up Fax<sup>4</sup></b>				
<b>Fax Speed</b>	NA			33.6 Kbps
<b>Memory</b>				2 MB
<b>Resolution</b>				Up to 406 x 392 dpi (Super-High Image Quality) Up to 203 x 392 dpi (Super Fine) Up to 203 x 196 dpi (High Quality) Up to 203 x 98 dpi (Standard)
<b>Compression</b>				MH/MR/MMR/JBIG/ 1-bit compression
<b>Walk-up Fax Features</b>				Auto Redial Auto Resend Auto Reduction One-touch dial (Up to 8) Address book (Up to 99 address entries) Group faxing (Up to 6) Delayed Start Cover page Junk Fax Filter Fax Forward (Forward, Print & Forward, Email, Email and Print, Forward to Server, Forward to Server and Print)
<b>Security</b>				
<b>Security Features</b>	<ul style="list-style-type: none"> <li>Secure HTTPS (SSL/TLS)</li> <li>Secure IPP</li> <li>SSL</li> <li>IP Filtering</li> <li>IPv6</li> <li>WEP (64-/128-bit)</li> <li>WPA2-PSK (AES) and WPA/WPA2-PSK (Mixed Mode)</li> </ul>	<ul style="list-style-type: none"> <li>Secure HTTPS (SSL/TLS)</li> <li>Secure IPP</li> <li>SSL</li> <li>IP Filtering</li> <li>IPv6</li> <li>SNMP v3</li> <li>IPsec</li> <li>WEP(64-/128-bit)</li> <li>WPA2-PSK (AES) and WPA/WPA2-PSK (Mixed Mode)</li> </ul>	<ul style="list-style-type: none"> <li>Secure HTTPS (SSL/TLS)</li> <li>Secure IPP</li> <li>SSL</li> <li>IP Filtering</li> <li>IPv6</li> <li>WEP (64-/128-bit)</li> <li>WPA2-PSK (AES) and WPA/WPA2-PSK (Mixed Mode)</li> <li>Network Address Book Authentication (LDAP, Windows Kerberos)</li> </ul>	<ul style="list-style-type: none"> <li>Secure HTTPS (SSL/TLS)</li> <li>Secure IPP</li> <li>SSL</li> <li>IP Filtering</li> <li>IPv6</li> <li>SNMP v3</li> <li>IPsec</li> <li>WEP(64-/128-bit)</li> <li>WPA2-PSK (AES) and WPA/WPA2-PSK (Mixed Mode)</li> <li>Network Address Book Authentication (LDAP, Windows Kerberos)</li> </ul>
<b>Wi-Fi Security</b>				
	<ul style="list-style-type: none"> <li>WEP(64-/128-bit)</li> <li>WPA2-PSK (AES)</li> <li>WPA/WPA2-PSK (Mixed Mode)</li> </ul>			
<b>Device Management</b>				
<b>Xerox® CentreWare® Internet Services</b>				
<b>Device Status</b>	Web server embedded <ul style="list-style-type: none"> <li>Tray status/contents</li> <li>Consumables status</li> </ul>			
<b>Print Queue Viewing</b>	Visibility of current and completed jobs			
<b>Job Submission</b>	Print-ready files (PDF, TIFF, JPEG)		Print-ready files (PS, PCL® 5c/6, PDF, TIFF, JPEG)	
<b>Device Administration</b>	Allows remote installation, setting of configuration options and management of the device			
<b>Browsers</b>	Users can access the Embedded Web Server of the machine using a generally available web browser.			
<b>Xerox® Mobile Solutions</b>				
<b>Xerox® PrintBack</b>	PrintBack takes the capabilities of the printer you already use, and extends them beyond your computer and out to your Apple® iOS®- or Android™-based mobile device. When you're working offsite or away from your desk and receive an important document via your mobile device, simply use PrintBack to print it with your default printer back at your office or desk. Plus, it supports the most common office file types (Microsoft® Office documents, PDF, etc.) with uncompromised print quality.			

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Power Consumption	Phaser 6020	Phaser 6022	WorkCentre 6025	WorkCentre 6027
110-127 VAC, 50/60 Hz, 7A or 220-240 VAC, 50/60 Hz, 5A				
Continuous Printing (average)	220 watts	340 watts	220 watts	330 watts
Standby Mode	45 watts or less			
Low Power Mode	10 watts or less			
Sleep Mode	3.5 watts or less			
<b>Operating Environment</b>				
Temperature	50° to 90°F / 10° to 32°C			
Humidity	10% to 85%			
Sound Pressure Printing Standby	49.1 dB(A) or less 21.9 dB(A) or less			
Warm-up Time (from Power Save)	Less than 35 seconds			
<b>Dimensions and Weight (Unpackaged)</b>	<b>Width</b>	<b>Depth</b>	<b>Height</b>	<b>Weight</b>
Phaser 6020	15.5 in. / 394 mm	12 in. / 304 mm	9.2 in. / 234 mm	24 lb. / 10.9 kg
Phaser 6022	15.6 in. / 397 mm	15.7 in. / 398 mm	9.7 in. / 246 mm	27.3 lb. / 12.4 kg
WorkCentre 6025	16.2 in. / 410 mm	15.3 in. / 389 mm	12.5 in. / 318 mm	32 lb. / 14.5 kg
WorkCentre 6027	16.2 in. / 410 mm	17.2 in. / 439 mm	15.3 in. / 388 mm	37.3 lb. / 16.9 kg
<b>Dimensions and Weight (Packaged)</b>	<b>Width</b>	<b>Depth</b>	<b>Height</b>	<b>Weight</b>
Phaser 6020	18.9 in. / 481 mm	15.5 in. / 393 mm	15.3 in. / 388 mm	27.8 lb. / 12.6 kg
Phaser 6022	20 in. / 508 mm	19.9 in. / 505 mm	15.4 in. / 391 mm	30.4 lb. / 13.8 kg
WorkCentre 6025	21.3 in. / 542 mm	20.1 in. / 511 mm	18.4 in. / 468 mm	39.5 lb. / 17.9 kg
WorkCentre 6027	22.3 in. / 567 mm	21.3 in. / 541 mm	21 in. / 533 mm	43.9 lb. / 19.9 kg
<b>Regulatory Compliance / Certifications</b>	<p><b>Regulatory Compliance</b> Listed to UL 60950-1/CSA 60950-1-07, 2nd Edition FCC Part 15 Class B FCC Part 68 CE marked Low Voltage Directive 2006/95/EC EN 60950-1, 2nd Edition EMC Directive 2004/108/EC EN 55022, Class B EN 55024 REACH Directive 1907/2006 R&amp;TTE Directive 1999/5/EC RoHS Directive 2011/65/EU WEEE Directive 2012/19/EU Section 508 ADA EU Commission Regulation 1275/2008 as amended by (EU) No 801/2013 (ErP Lot 26) FCC part 15.247 / 15.407 (U.S. WiFi) RSS 210 (Canadian WiFi) EN 300328 / 301893 (European WiFi)</p> <p><b>Certifications</b> ENERGY STAR® EPEAT Bronze (United States) Microsoft WHQL Nordic ECO Declaration EAC/NOM Blue Angel (meet spec, not certified) GS Mark PANTONE® ECOLOGO® Xerox Green World Alliance USB 2.0 Hi-Speed Wi-Fi Certified Apple® AirPrint Apple Universal Binaries Apple Bonjour® Google Cloud Print™ IPv6 Ready</p> <p>To view the latest list of certifications, go to <a href="http://www.xerox.com/OfficeCertifications">www.xerox.com/OfficeCertifications</a>.</p>			

# Xerox® Phaser® 6020/6022 Colour Printer and Xerox® WorkCentre® 6025/6027 Colour Multifunction Printer

What Comes in the Box		
	<ul style="list-style-type: none"> <li>• Phaser 6020 Printer or Phaser 6022 Printer or WorkCentre 6025 Multifunction Printer or WorkCentre 6027 Multifunction Printer</li> <li>• Toner Cartridge (500 page capacity<sup>5</sup>)</li> <li>• Quick Installation Guide, Quick Use Guide, Software and Documentation Disc</li> <li>• Power Cable</li> <li>• USB Cable</li> <li>• Fax Cord (WorkCentre 6027)</li> </ul>	
Supplies and Options		
Toner Cartridges	Description	Part Number
	Black: 2,000 standard pages <sup>5</sup>	106R02763
	Cyan: 1,000 standard pages <sup>5</sup>	106R02760
	Magenta: 1,000 standard pages <sup>5</sup>	106R02761
	Yellow: 1,000 standard pages <sup>5</sup>	106R02762

<sup>1</sup> Maximum volume capacity expected in any one month. Not expected to be sustained on a regular basis.

<sup>2</sup> Expected regular monthly throughput.

<sup>3</sup> Paper capacities are based on 20 lb. / 75 gsm stock; capacities will vary with different weight stocks.

<sup>4</sup> Requires analogue phone line.

<sup>5</sup> Average standard pages. Declared Yield in accordance with ISO/IEC 19798. Yield will vary based on image, area coverage and print mode.

Return spent imaging supplies through the Xerox Green World Alliance collection/reuse/recycling program.  
For more information, visit [www.xerox.com/about-xerox/recycling](http://www.xerox.com/about-xerox/recycling).

